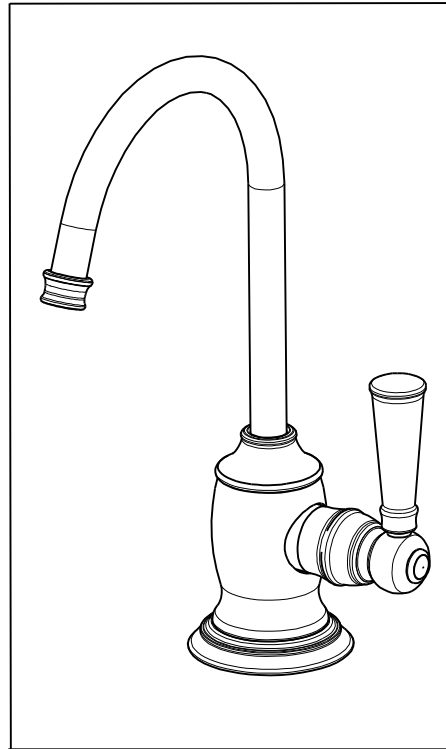


NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.
2. APPLY LOCTITE 680.
3. SLIT O-RING, ITEM 8, BEFORE INSTALLING.
4. INSTALLATION TORQUE: 8-14 LB-FT.
5. ASSEMBLY SHALL BE WATER TESTED.
6. BAG 5-007 IN A SEPARATE BAG.
7. CUT O-RING, ITEM 9, TO .20" (SHORTEN BY .13") BEFORE INSTALLING.
8. APPLY LOCTITE 242.
9. APPLY THIN FILM OF DOW CORNING III
10. INSTALLATION TORQUE: 10-14 LB-IN.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	11731	ESCUTCHEON	PART	1
2	50703	WATER DISP. BODY (TRAD.)	PART	1
3	11732	CAP, BODY, WATER DISP	PART	1
4	11836	RETAINING RING	PART	1
5	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
6	50713	SPOUT, WATER DISP. (TRAD.)	PART	1
7	11733	SHELL, SPOUT, WATER DISP	PART	1
8	91382	O-RING, #2- 012, TEFLON,	PART	1
9	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
10	50714	WATER DISP. CAR.T HOLDER	PART	1
11	11734	BONNET	PART	1
12	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
13	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	2
14	91762	O-RING, #2-132, EP, 50 DURO - GREY	PART	1
15	50760	NIPPLE WATER DISP	PART	1
16	10661	MOUNTING STUD	PART	1
17	10514	MOUNTING CRESCENT	PART	1
18	91063	MOUNTING CRESCENT GASKET	PART	1
19	10516	MOUNTING NUT	PART	1
20	5-007	1/4 COMP KIT	ASSEMBLY	1
21	11834	ADAPTER	PART	1
22	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
23	12747	BODY HANDLE	PART	1
24	11728	LEVER, HANDLE	PART	1
25	92192	SCRW, 10-32 X 5/8 SKT HD CUP PT SS	PART	1

-	J	EN-4300jj	04/12/21	R.S.
-	H	EN-3722	02/08/19	C.G.
-	G	EN-3976	10/01/19	J.M.
-	F	EN-3272	02/28/17	N.S
-	E	EN-2601	09/16/13	-
-	D	EN-2528	05/08/13	-
-	C	EN-2300	10/04/12	-
-	B	EN-2204	06/15/12	-
-	A	EN-2085	03/05/12	-
-	-	EN-1552-3	02/01/11	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]
TOLERANCES ARE:

FRACTIONS DECIMALS ANGLES
±1/16" .X ±.1 [2.5] ±1°
.XX ±.06 [1.5]

(X.XXX) DENOTES CRITICAL DIMS.
ALL THREADS ARE CRITICAL

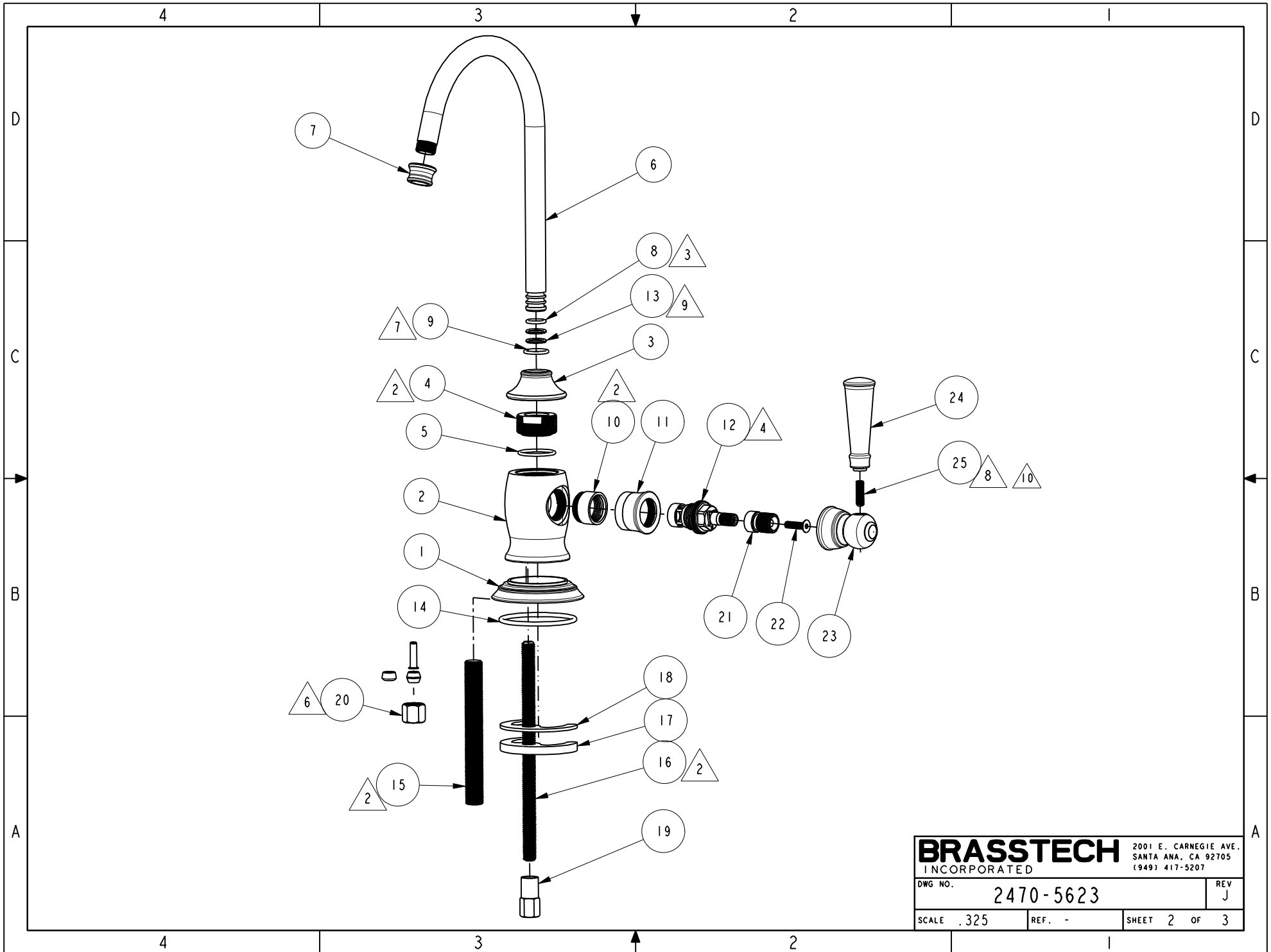
DRAWN	JINSON	04/12/21
CHECKED	R.S.	04/12/21
APPROVED	R.S.	04/12/21

BRASSTECH
INCORPORATED

2001 CARNEGIE AVE.
SANTA ANA, CA 92705
(949) 417-5207

COLD WATER DISPENSER

DWG NO.	2470-5623	REV	J
SCALE	.375	REF.	-
SHEET	1	OF	3



BRASSTECH		2001 E. CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207
DWG NO.	2470-5623	REV J
SCALE .325	REF. -	SHEET 2 OF 3

